

## Characteristics of Dimensionless Pressures and Derivatives of a Horizontal Well Completed Within Oil Reservoir Sealing Boundaries Inclined at 45 Degrees

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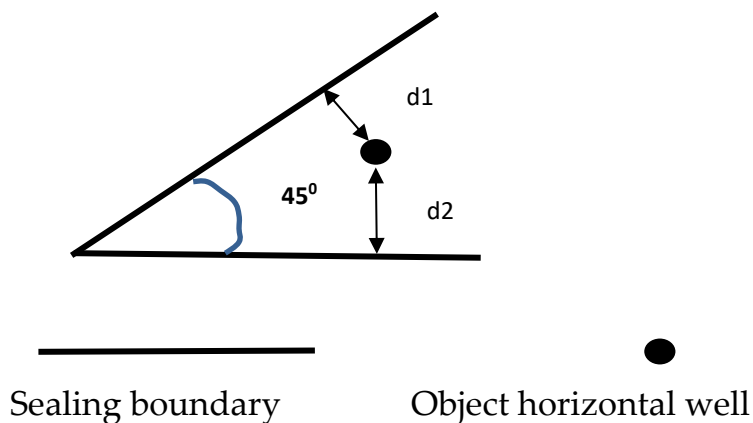
### Abstract

*This paper investigates dimensionless pressure and derivative distributions of a horizontal well completed within an oil reservoir with sealing external boundaries inclined at 45°. The total dimensionless pressure of an object horizontal well, based on its distance from the boundaries, well design, wellbore storage and skin, was derived by superposition principle accounting for all image wells generated due to inclination of the boundaries of the reservoir. Infinite-acting flow period was assumed to prevail throughout flow. The results indicate that there are seven (7) image wells generated due to the inclination. Dimensionless pressure gradients and derivatives of  $9.2104/L_D$  and  $4/L_D$ , respectively, characterized flow at large dimensionless flow times. Higher dimensionless well length prolonged the pseudo-linear flow regime, delaying boundary-dominated flow. Larger dimensionless well radii increased early-time pressure gradients. High skin factors and wellbore storage caused increased pressure drop and delayed response of transients by the inclined reservoir external boundaries. The farther the horizontal well from the external boundaries, the longer the well experienced infinite-acting flow, and therefore, delayed pseudosteady state flow. The study can provide a guide on horizontal well location and completion that can assist in optimizing oil recovery in reservoirs with sealing boundaries inclined at 45 degrees.*

**Keywords:** Horizontal Well, Sealing Boundary, Inclination

## 1. INTRODUCTION

Horizontal wells offer numerous benefits, like enhancing hydrocarbon production by increasing reservoir contact and improving drainage efficiency compared to vertical wells. However, when the well is completed within sealing and inclined boundaries, well location has to be decided for optimum recovery. Chiefly, the well location has to be decided as a function of the inclination and distance from the inclined sealing boundaries. This study extends previous and similar researches by investigating the influence of sealing boundaries with inclination of 45 degrees on pressure and derivative responses. Figure 1 shows a schematic of a horizontal well completed within a pair of sealing boundaries inclined at 45 degrees.



**Figure 1:** Horizontal Well within a Pair of Sealing Boundaries Inclined at 45 Degrees

Early authors of the subject of reservoir system characterization have discussed horizontal well flow in detail (Kuchuk(1995), Odeh et al(1990), Escobar et al(2004)). Earlougher(1977) showed that, vertical wellbore flowing pressure relationship exhibits a doubling of slope against log of flow time, if it is completed near a sealing boundary. Babu et al(1990) discussed pressure buildup and drawdown test analysis of infinite-acting horizontal wells. Ozkan et al(1990) investigated horizontal well behaviour when completed in a laterally infinite reservoir subject to bottom water drive. But Galas et al(1994) investigated the performance of horizontal wells in an enhanced oil recovery project. Daviau et al(1988) performed detailed analysis of horizontal well test based on pressure distribution using source and Green's functions. Successes in transient pressure analysis were led by Carslaw et al(1959), who considered heat conduction through solids as analogous to oil and gas wells flow. Matthews et al(1967) and Gringarten et al(1973) discussed transient pressure computations involving the exponential integral function and identified flow periods in wells. In all these cases, boundary inclination and type were not considered. However, Al Rbeawi et al(2013) discussed test analysis for horizontal wells completed within a multi-boundary

reservoir system. This study will fill an existing gap by developing a model that captures the pressure behavior of a horizontal well within sealing boundaries inclined at 45 degrees in particular, incorporating well design, near wellbore problems, like wellbore storage and skin factor.

## **2. MATERIALS AND METHOD**

To obtain an accurate pressure drop expression, these facts about the inclined sealing boundaries have to be established: The boundaries behave like plane mirrors. The boundaries, therefore, form images of objects. As physical boundaries (barriers) they receive transients (stream energy) and reflect the stream energy (produce echoes). The images formed also produce echoes, which reduce the intensity of the streamlines. Therefore, the strength of transient in a well, that is, pressure drop in a well, depends on the number and distance of the image wells from the object well.

### ***2.1 Image Well Location Procedure***

To obtain the number and distances of the image wells, the following steps were followed:

1. Produced a polygon of side  $360^\circ/45^\circ = 8$  sides
2. Located the object well within one of the sectors of the polygon, at several dimensionless distances of  $d_1$ , from the upper boundary and several dimensionless distances of  $d_2$ , from the lower boundary.
3. From the center of the object well, we produced a line, length,  $d_1$ , to hit the top mirror (sealing boundary) a right angle.
4. We located the first image at a distance equal to  $D_1$ , in a counterclockwise direction.
5. This image was now an object to the next mirror. We produced a line to hit the next mirror a right angle. We measured the distance from the next mirror, and also measured the new image distance from the new mirror.
6. The procedure was continued as in Step 5 until the image produced 'saw' the object well. The new images served as objects to every new mirror. A polygon was produced in the end. If the object well distances from top and bottom mirrors were the same, then the polygon produced was a regular polygon. Otherwise, the polygon was an irregular polygon.
7. We measured the dimensionless distance of each of the seven images from the object well, graphically. These dimensionless image distances are  $D_2$ ,  $D_3$ ,  $D_4$ ,  $D_5$ ,  $D_6$  and  $D_7$ , respectively, and were functions of  $d_1$  and  $d_2$ .

## 2.2 Development of Mathematical Equation

From  $n = 360/\theta - 1$  (Earlougher (1977)), seven (7) images were produced due to angle of inclination  $\theta = 45$  degrees. The superposition principle was used to aggregate the pressure drop in the object well as follows: Total dimensionless drop in the object well is equal to sum of dimensionless pressure drop in the object and dimensionless pressure drops of each of the seven image wells. That is,

$$p_D = p_{DOW} + \sum_{i=1}^{i=7} p_{DIwi} \quad (1)$$

Using dimensionless pressure drop expressions for an infinite conductivity and uniform flux horizontal well case (Gringarten and Ramey (1973), Ozkan and Raghavan (1990)), the total dimensionless pressure drop in the object well is

$$p_D = -\frac{\alpha}{4L_D} Ei\left(-\frac{r_{wD}^2}{4t_D/c_D}\right) + s - \frac{\alpha}{4L_D} \left[ \sum_{i=1}^{i=7} Ei\left(-\frac{D_{iLw}^2}{4t_D}\right) \right] \quad (2)$$

The corresponding dimensionless pressure derivative was therefore derived as follows:

$$p'_D = t_D \frac{\partial p_D}{\partial t_D} = \frac{\alpha}{4L_D} \exp\left(-\frac{r_{wD}^2}{4t_D/c_D}\right) + \frac{\alpha}{4L_D} \left[ \sum_{i=1}^{i=7} \exp\left(-\frac{D_{iLw}^2}{4t_D}\right) \right] \quad (3)$$

For different choices of dimensionless object well distances from the top and bottom boundaries,  $d_1$  and  $d_2$ , respectively, every image well dimensionless distance was measured or calculated. Thereafter, Eqs. (2) and (3) was used to compute dimensionless pressure and dimensionless pressure derivatives, respectively, for varying dimensionless flow times.

## 3. RESULT AND DISCUSSION

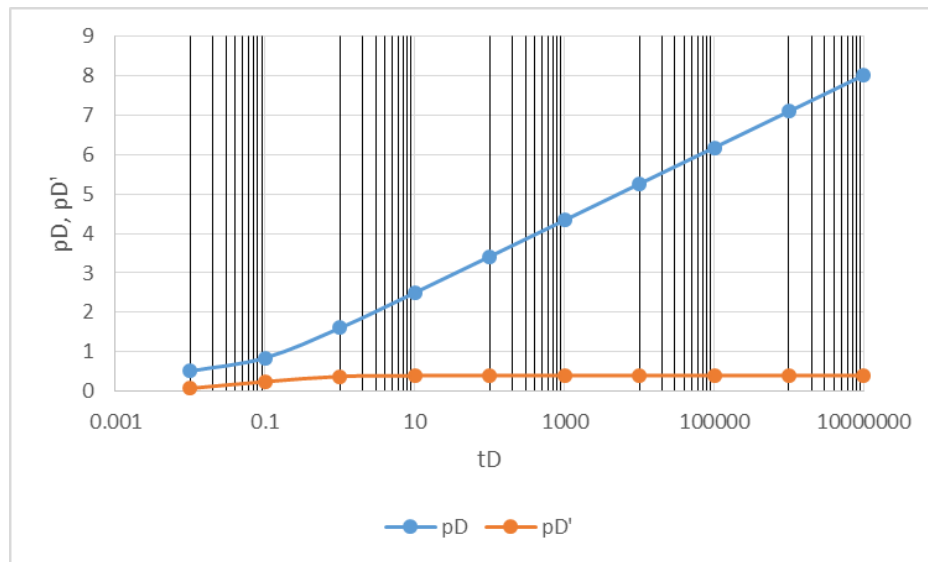
Table 1 shows results of dimensionless pressure and dimensionless pressure derivatives computed for  $d_1 = 0.2$  and  $d_2 = 0.28$ ,  $c_D = 1$ ,  $L_D = 10$ ,  $s = 0$  case.

**Table 1:**  $p_D$  and  $p'_D$  for  $d_1 = 0.2$  and  $d_2 = 0.28$ ,  $c_D = 1$ ,  $L_D = 10$ ,  $s = 0$

$t_D$	$p_D$	$p'_D$
$10^{-2}$	0.513	0.075
$10^{-1}$	0.847	0.244
1	1.605	0.377
10	2.5	0.397

$10^2$	3.418	0.399
$10^3$	4.339	0.4
$10^4$	5.26	0.4
$10^5$	6.18	0.4
$10^6$	7.1	0.4
$10^7$	8.02	0.4

Figure 2 is a semilog plot of  $p_{D\circ T}$  and  $p_{D'\circ T}$  against  $t_D$  for  $D1 = 0.2$  and  $D2 = 0.28$ ,  $c_D = 1$ ,  $s = 0$ .



**Figure 2:** Plot of  $p_D$  and  $p_{D'}$  for  $D1=0.2$  and  $D2 = 0.28$ ,  $c_D=1$ ,  $s = 0$

Tables 2 and 3 show results for different wellbore skins assumed while keeping other already assumed parameters constant. Figure 3 is a semilog plot of  $p_D$  and  $p_{D'}$  against  $t_D$  of results in Tables 2 and 3.

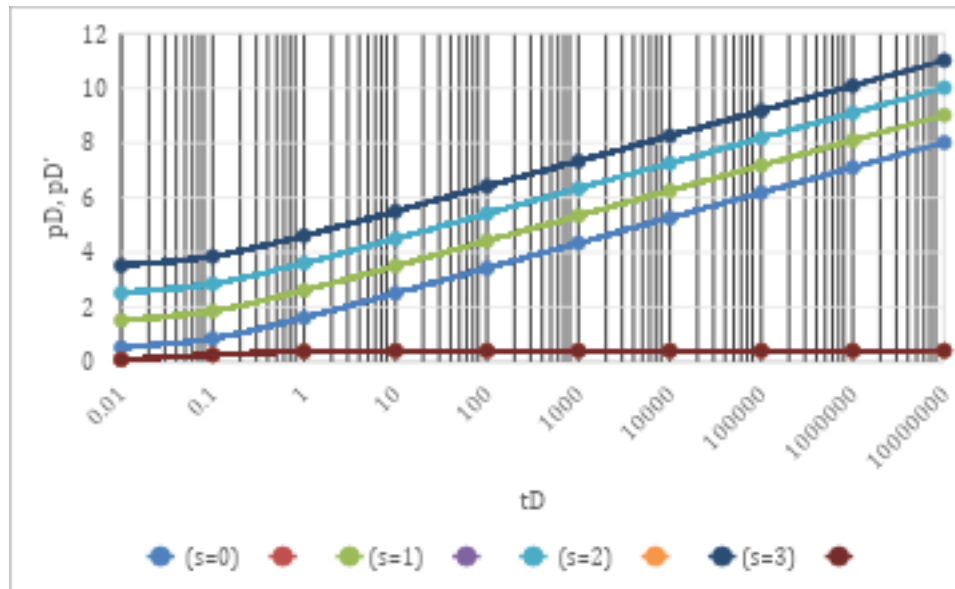
**Table 2:**  $p_D$  for  $D1=0.2$  and  $D2=0.28$ ,  $cD=1$  and Variable Wellbore Skin

$t_D$	$p_D$ (s=0)	$p_D$ (s=1)	$p_D$ (s=2)	$p_D$ (s=3)	$p_D$ (s=4)	$p_D$ (s=5)	$p_D$ (s=6)	$p_D$ (s=7)
$10^{-2}$	0.513	1.513	2.513	3.513	4.513	5.513	6.513	7.513
$10^{-1}$	0.847	1.847	2.847	3.847	4.847	5.847	6.847	7.847
1	1.605	2.605	3.605	4.605	5.605	6.605	7.605	8.605
10	2.500	3.500	4.500	5.500	6.500	7.500	8.500	9.500
$10^2$	3.418	4.418	5.418	6.418	7.418	8.418	9.418	10.418
$10^3$	4.339	5.339	6.339	7.339	8.339	9.339	10.339	11.339
$10^4$	5.260	6.260	7.260	8.260	9.260	10.160	11.260	12.260
$10^5$	6.180	7.180	8.180	9.180	10.180	11.180	12.180	13.180
$10^6$	7.100	8.100	9.100	10.100	11.100	12.100	13.100	14.100
$10^7$	8.020	9.020	10.020	11.020	12.020	13.020	14.020	15.020

Tables 4 and 5 show results of  $p_D$  and  $p_D'$  against  $t_D$  for varying wellbore skin and wellbore storage, respectively.

**Table 3:**  $p_D'$  for  $D1=0.2$  and  $D2=0.28$ ,  $cD=1$  and Variable Wellbore Skin

$t_D$	$p_D'$ (s=0)	$p_D'$ (s=1)	$p_D'$ (s=2)	$p_D'$ (s=3)
$10^{-2}$	0.075	0.075	0.075	0.075
$10^{-1}$	0.244	0.244	0.244	0.244
1	0.377	0.377	0.377	0.377
10	0.397	0.397	0.397	0.397
$10^2$	0.399	0.399	0.399	0.399
$10^3$	0.400	0.400	0.400	0.400
$10^4$	0.400	0.400	0.400	0.400
$10^5$	0.400	0.400	0.400	0.400
$10^6$	0.400	0.400	0.400	0.400
$10^7$	0.400	0.400	0.400	0.400



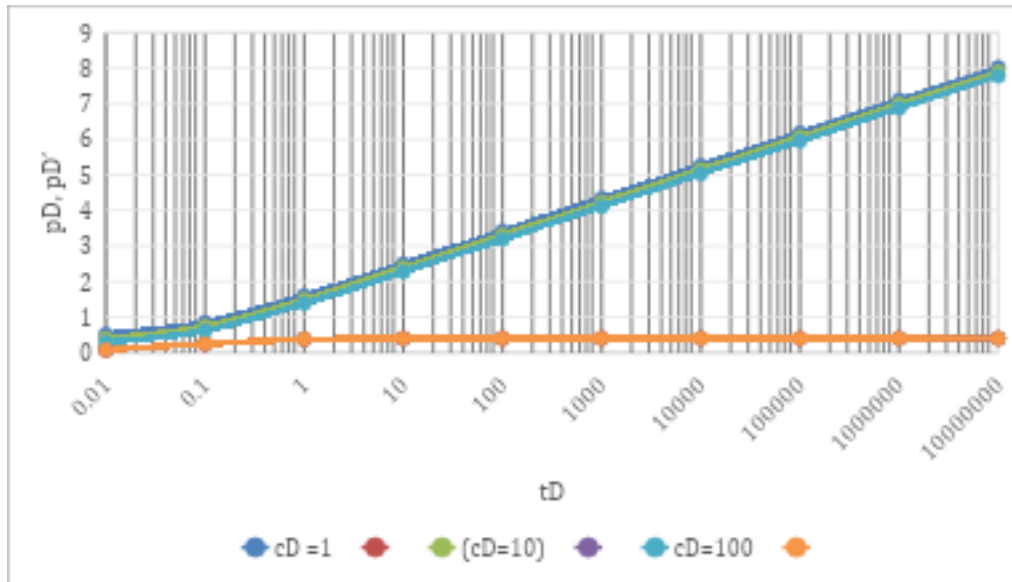
**Figure 3:** Plot of  $p_D$  and  $p_D'$  against  $t_D$  of results in Tables 2 and 3

**Table 4:** Results of  $p_D$  against  $t_D$  for varying  $s$  and wellbore storage

$t_D$	$p_D$ ( $c_D=1$ )	$p_D$ ( $c_D=10$ )	$p_D$ ( $c_D=10^2$ )	$p_D$ ( $c_D=10^3$ )	$p_D$ ( $c_D=5 \times 10^3$ )	$p_D$ ( $c_D=10^4$ )	$p_D$ ( $c_D=5 \times 10^4$ )	$p_D$ ( $c_D=10^5$ )
$10^{-2}$	0.513	0.4	0.284	0.169	0.094	0.065	0.02	0.015
$10^{-1}$	0.847	0.731	0.617	0.502	0.422	0.388	0.312	0.283
1	1.605	1.491	1.379	1.26	1.18	1.145	1.065	1.032
10	2.50	2.388	2.273	2.157	2.077	2.042	1.962	1.928
$10^2$	3.418	3.303	3.188	3.073	2.922	2.958	2.876	2.843
$10^3$	4.339	4.223	4.108	3.993	3.914	3.879	3.798	3.763
$10^4$	5.260	5.145	5.030	4.915	4.835	4.800	4.720	4.685
$10^5$	6.180	6.065	5.950	5.835	5.755	5.720	5.640	5.600

**Table 5:** Results of  $p_{D'oT}$  against  $t_D$  for varying and wellbore storage

$t_D$	$p_{D'}^{cD=1}$	$p_{D'}^{cD=10}$	$p_{D'}^{cD=10^2}$	$p_{D'}^{cD=10^3}$	$p_{D'}^{cD=5 \times 10^3}$	$p_{D'}^{cD=10^3}$	$p_{D'}^{cD=5 \times 10^4}$	$p_{D'}^{cD=10^5}$
$10^{-2}$	0.075	0.075	0.075	0.075	0.075	0.075	0.075	0.075
$10^{-1}$	0.244	0.244	0.244	0.244	0.244	0.244	0.244	0.244
1	0.377	0.377	0.377	0.377	0.377	0.377	0.377	0.377
10	0.397	0.397	0.397	0.397	0.397	0.397	0.397	0.397
$10^2$	0.399	0.399	0.399	0.399	0.399	0.399	0.399	0.399
$10^3$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^4$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^5$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^6$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^7$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400



**Figure 4:** Results of  $p_D$  and  $p_{D'}$  against  $t_D$  for varying and wellbore storage

For varying dimensionless well radii, Tables 6, 7 and Figure 5 show results of  $p_D$  and  $p_{D'}$  for selected well parameters above against  $t_D$ .

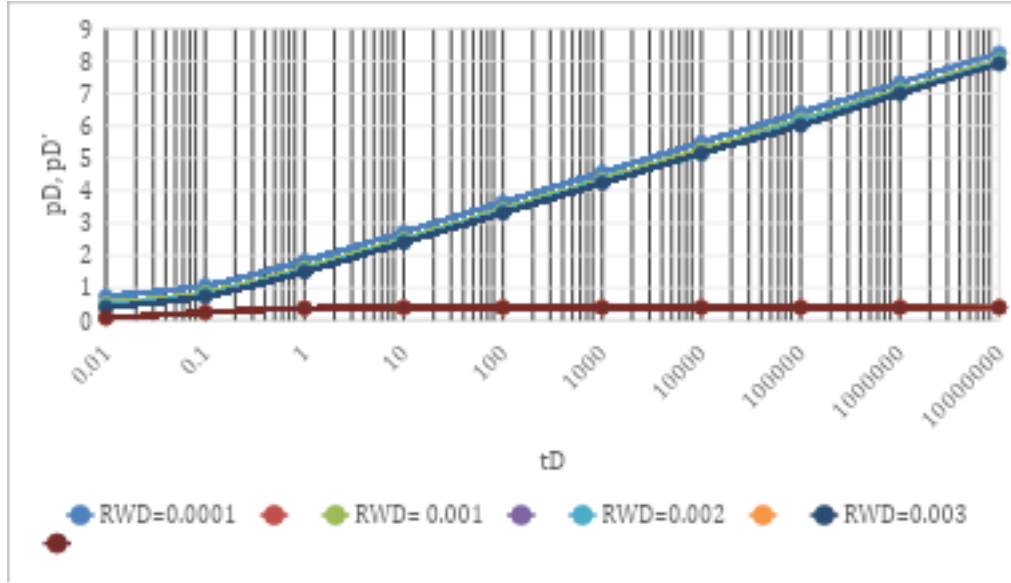


**Tables 6:** Results of  $p_D$  for selected well parameters against  $t_D$

$t_D$	$p_D$ ( $r_{wD}=0.001$ )	$p_D$ ( $r_{wD}=0.001$ )	$p_D$ ( $r_{wD}=0.002$ )	$p_D$ ( $r_{wD}=0.003$ )	$p_D$ ( $r_{wD}=0.005$ )	$p_D$ ( $r_{wD}=0.01$ )	$p_D$ ( $r_{wD}=0.02$ )	$p_D$ ( $r_{wD}=0.03$ )
$10^{-2}$	0.744	0.513	0.445	0.404	0.353	0.284	0.215	0.175
$10^{-1}$	1.077	0.847	0.778	0.737	0.686	0.617	0.547	0.508
1	1.835	1.605	1.536	1.495	1.444	1.375	1.306	1.265
10	2.722	2.5	2.434	2.393	2.342	2.273	2.204	2.163
$10^2$	3.648	3.418	3.350	3.308	3.259	3.188	3.119	3.078
$10^3$	4.569	4.339	4.27	4.229	4.178	4.100	4.039	3.998
$10^4$	5.491	5.260	5.142	5.150	5.099	5.030	4.961	4.920
$10^5$	6.411	6.180	6.112	6.014	6.019	5.950	5.881	5.841
$10^6$	7.333	7.1	7.034	6.993	6.942	6.872	6.803	6.763
$10^7$	8.250	8.020	7.954	7.910	7.862	7.792	7.724	7.683

**Tables 7:** Results of  $p_D'$  for selected well parameters against  $t_D$

$t_D$	$p_D'$ ( $r_{wD}=0.001$ )	$p_D'$ ( $r_{wD}=0.001$ )	$p_D'$ ( $r_{wD}=0.002$ )	$p_D'$ ( $r_{wD}=0.003$ )	$p_D'$ ( $r_{wD}=0.005$ )	$p_D'$ ( $r_{wD}=0.01$ )	$p_D'$ ( $r_{wD}=0.02$ )	$p_D'$ ( $r_{wD}=0.03$ )
$10^{-2}$	0.075	0.075	0.075	0.075	0.075	0.075	0.075	0.075
$10^{-1}$	0.244	0.244	0.244	0.244	0.244	0.244	0.244	0.244
1	0.377	0.377	0.377	0.377	0.377	0.377	0.377	0.377
10	0.397	0.397	0.397	0.397	0.397	0.397	0.397	0.397
$10^2$	0.399	0.399	0.399	0.399	0.399	0.399	0.399	0.399
$10^3$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^4$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^5$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^6$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400
$10^7$	0.400	0.400	0.400	0.400	0.400	0.400	0.400	0.400



**Figure 5:** Results of  $p_D$  for selected well parameters against  $t_D$

For varying  $L_D$ , computed  $p_D$  and  $p_D'$  are tabulated in Tables 8 and 9.

**Table 8:**  $p_D$  for varying  $L_D$  for selected parameters against  $t_D$

$t_D$	$L_D=10$	$L_D=100$	$L_D=200$	$L_D=300$	$L_D=500$	$L_D=1000$	$L_D=2000$	$L_D=2500$
$10^{-2}$	0.513	0.051	0.027	0.017	0.01	0.005	0.003	0.002
$10^{-1}$	0.847	0.084	0.042	0.028	0.017	0.008	0.004	0.003
1	1.605	0.160	0.080	0.053	0.032	0.016	0.008	0.006
10	2.5	0.25	0.125	0.083	0.05	0.025	0.013	0.01
$10^2$	3.418	0.341	0.17	0.114	0.068	0.034	0.017	0.013
$10^3$	4.339	0.433	0.217	0.145	0.086	0.043	0.022	0.017
$10^4$	5.260	0.526	0.263	0.175	0.105	0.052	0.0263	0.021
$10^5$	6.180	0.618	0.308	0.206	0.123	0.061	0.031	0.024
$10^6$	7.100	0.710	0.354	0.230	0.142	0.071	0.035	0.028
$10^7$	8.020	0.802	0.400	0.267	0.160	0.080	0.040	0.032

For a new set of object and image dimensionless distances  $D_1 = 2$ ,  $D_2 = 2.8$ ,  $D_3 = 7.1$ ,  $D_4 = 7.1$ ,  $D_5 = 5.1$ ,  $D_6 = 4.9$ , and  $D_7 = 5.6$ , Tables 10 to 17 show results of dimensionless pressure and dimensionless pressure derivatives computed.

**Table 9:**  $p_D'$  for varying  $L_D$  for selected parameters against  $t_D$

$t_D$	$P_D'$ ( $L_D=10$ )	$P_D'$ ( $L_D=100$ )	$P_D'$ ( $L_D=200$ )	$P_D'$ ( $L_D=300$ )	$P_D'$ ( $L_D=500$ )	$P_D'$ ( $L_D=1000$ )	$P_D'$ ( $L_D=2000$ )	$P_D'$ ( $L_D=2500$ )
$10^{-2}$	0.075	0.040	0.020	0.013	0.008	0.004	0.002	0.002
$10^{-1}$	0.244	0.040	0.020	0.013	0.008	0.004	0.002	0.002
1	0.377	0.040	0.020	0.013	0.008	0.004	0.002	0.002
10	0.397	0.040	0.020	0.013	0.008	0.004	0.002	0.002
$10^2$	0.399	0.040	0.020	0.013	0.008	0.004	0.002	0.002
$10^3$	0.400	0.040	0.020	0.013	0.008	0.004	0.002	0.002
$10^4$	0.400	0.040	0.020	0.013	0.008	0.004	0.002	0.002
$10^5$	0.400	0.040	0.020	0.013	0.008	0.004	0.002	0.002
$10^6$	0.400	0.040	0.020	0.013	0.008	0.004	0.002	0.002
$10^7$	0.400	0.040	0.020	0.013	0.008	0.004	0.002	0.002

**Table 10:**  $p_D$  and  $p_D'$  for  $s = 0$ ,  $D1 = 2$  and  $D2 = 2.8$ ,  $L_D = 1$

$t_D$	$p_D$ ( $s=0$ )	$p_D'$ ( $s=0$ )
0.01	0.2702	0.041
0.1	0.3858	0.3894
1	0.5145	0.7442
10	0.8430	2.4093
$10^2$	1.5891	3.7684
$10^3$	2.4902	3.9758
$10^4$	3.4088	3.9975
$10^5$	4.3321	3.9997
$10^6$	5.2500	3.9999
$10^7$	6.1741	3.9999

**Table 11:**  $p_D$  and  $p_D'$  for  $s = 1$ ,  $D1 = 2$  and  $D2 = 2.8$ ,  $L_D = 1$

$t_D$	$p_D (s=1)$	$p_D'$
0.01	1.2702	0.041
0.1	1.3858	0.3894
1	1.5145	0.7442
10	1.843	2.4093
100	2.5891	3.7684
1000	3.4902	3.9758
10000	4.4088	3.9975
100000	5.3321	3.9997
1000000	6.25	3.9999
10000000	7.1741	3.9999

**Table 12:**  $p_D$  and  $p_D'$  for  $c_D = 0$ ,  $D1 = 2$  and  $D2 = 2.8$ ,  $L_D = 1$

$t_D$	$p_D (c_D=1)$	$p_D'$
0.01	0.2702	0.041
0.1	0.3858	0.3894
1	0.5145	0.7442
10	0.843	2.4093
100	1.5891	3.7684
1000	2.4902	3.9758
10000	3.4088	3.9975
100000	4.3321	3.9997
1000000	5.25	3.9999
10000000	6.1741	3.9999

**Table 13:**  $p_D$  and  $p_D'$  for  $c_D = 10$ ,  $D1 = 2$  and  $D2 = 2.8$ ,  $L_D = 1$

$t_D$	$p_D (c_D=10)$	$p_D'$
0.01	0.3858	0
0.1	0.5009	0.041
1	0.6296	0.645
10	0.9583	2.3982
100	1.7042	3.7673
1000	2.6053	3.9757
10000	3.5239	3.9975
100000	4.4471	3.9997
1000000	5.5679	3.9999
10000000	6.2896	3.9999

**Table 14:**  $p_D$  and  $p_D'$  for  $L_D = 1$ ,  $D1 = 2$  and  $D2 = 2.8$

$t_D$	$p_D (L_D=10)$	$p_D'$
0.01	0.2702	0.041
0.1	0.3858	0.3894
1	0.5145	0.7442
10	0.843	2.4093
100	1.5891	3.7684
1000	2.4902	3.9758
10000	3.4088	3.9975
100000	4.3321	3.9997
1000000	5.25	3.9999
10000000	6.1741	3.9999

**Table 15:**  $p_D$  and  $p_D'$  for  $L_D = 1$ ,  $D1 = 2$  and  $D2 = 2.8$

$t_D$	$p_D (L_D=100)$	$p_D'$
0.01	0.027	0
0.1	0.0385	0
1	0.0514	0.2975
10	0.0843	2.2999
100	0.1589	3.7562
1000	0.249	3.9746
10000	0.3408	3.9975
100000	0.4332	3.9997
1000000	0.525	3.9999
10000000	0.6174	3.9999

**Table 16:**  $p_D$  and  $p_D'$  for  $r_{wD} = 0.001$ ,  $D1 = 2$  and  $D2 = 2.8$ ,  $L_D = 1$

$t_D$	$p_D (r_{wD} = 0.001)$	$p_D'$
0.01	0.2702	0.041
0.1	0.3858	0.3894
1	0.5145	0.7442
10	0.843	2.4093
100	1.5891	3.7684
1000	2.4902	3.9758
10000	3.4088	3.9975
100000	4.3321	3.9997
1000000	5.25	3.9999
10000000	6.1741	3.9999

**Table 17:**  $p_D$  and  $p_D'$  for  $r_{wD} = 0.1$ ,  $D1 = 2$  and  $D2 = 2.8$

$t_D$	$p_D$ ( $r_{wD} = 0.1$ )	$p_D'$
0.01	0.0522	0
0.1	0.1568	00
1	0.2842	0.2975
10	0.6127	2.2999
100	1.3588	3.7562
1000	2.2599	3.9746
10000	3.1785	3.9975
100000	4.1019	3.9997
1000000	5.0228	3.9999
10000000	5.9441	3.9999

In the early stages, the graphs indicate a wellbore storage-dominated phase, as seen by the high slope in the derivative as shown in results of Tables 1 to 9, and Figures 2 to 7. This reflects that fluid accumulation within the wellbore dominated over reservoir flow, typical in horizontal wells. As time progressed, the influence of the wellbore storage in Tables 4 diminished, transitioning into bilinear flow. Here,  $p_D$  and  $p_D'$  illustrated a distinct slope, influenced by the 45° inclination of the boundaries. The bilinear flow reflected interaction between the reservoir and the boundaries, with the angle influencing lateral flow towards the well. The  $p_D$  and  $p_D'$  curves in Figures 2 to 5 subsequently entered a phase where the flow behavior aligned with linear and pseudo-radial flow regimes. The pseudo-radial flow was marked by a stable  $p_D$  curve, indicating that flow was well-established along the inclined boundaries. Notably, the 45° inclination appeared to delay the onset of pseudo-radial flow, showing the effect of boundary orientation on flow convergence. At larger  $t_D$  values, sealing boundaries impacted the well performance as indicated by the  $p_D$  asymptotic and derivative stabilization. The results of Tables 9 to 17 revealed that the pressure derivative flattened as flow converged at the inclined sealing boundary, illustrating limited drainage due to the boundary's restriction. From Table 9, higher drainage length contributed to prolonged initial and transitional flow behaviors, delaying boundary effects, and supported higher productivity. As shown in Tables 4 and 5, lower wellbore storage coefficients reinforced the wellbore storage effect in early-time behavior, causing a steeper initial slope in the  $p_D'$  response. This parameter shaped the graph in early stages and highlighted the wellbore's capacity to absorb fluid before the

reservoir flow stabilized. The smaller the dimensionless wellbore radius yielded increased  $p_D$  and  $p_D'$  for all well designs and flow times as shown in Tables 6 and 7. This parameter had a pronounced effect in the transition from bi-linear to linear flow, where small radius effects amplified derivative fluctuations before stabilizing.

With larger values of wellbore skin,  $p_D$  values were reduced due to additional flow restrictions near the wellbore as shown in Table 6. From results in Tables 8 and 14, for the same  $L_D$ , dimensionless pressure drop decreased when the object well was farther away from the sealing boundaries, thus indicated acceleration to attainment of pseudosteady state and end of producing well life. Results from all the tables show consistent dimensionless pressure gradient(per cycle) and dimensionless pressure derivative of  $9.2104/L_D$  and  $4/L_D$ , respectively.

#### 4. CONCLUSION

Dimensionless pressures and dimensionless pressure derivatives of a horizontal well within sealing boundaries at  $45^\circ$  inclination have been computed over varying dimensionless flow times. There were seven (7) image wells generated due to the inclination. Dimensionless pressure gradients and derivatives of  $9.2104/L_D$  and  $4/L_D$ , respectively, characterized flow at large dimensionless flow times. Higher dimensionless well length prolonged the pseudo-linear flow regime, and delayed boundary-dominated flow. Larger dimensionless well radius increased early-time pressure gradients. High skin factors and wellbore storage caused increased pressure drop and delayed response of transients by the inclined reservoir external boundaries. The farther the object well was from the external boundaries, the longer the well experienced infinite-acting flow, and therefore, delayed pseudo steady state flow.

#### CONFLICT OF INTEREST

No conflict of interest was declared by the authors.

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## APPENDIX

### Nomenclature

- d<sub>1</sub> Dimensionless object well distance from upper sealing boundary
- d<sub>2</sub> Dimensionless object well distance from lower sealing boundary
- D<sub>i</sub> Dimensionless image distance i = 1, 2, 3, 4, 5,6 ,7
- E<sub>i</sub> Exponential integral function
- p<sub>D</sub> Dimensionless pressure
- p<sub>D</sub>' Pressure derivative
- p<sub>D</sub> Total dimensionless pressure in the object well
- p<sub>,D</sub> Total dimensionless pressure derivative in the object well

$L_D$	Dimensionless well length
$r_{wD}$	Dimensionless well radius
$c_D$	Dimensionless well storage coefficient
$s$	Skin factor
$t_D$	Dimensionless time